

To:

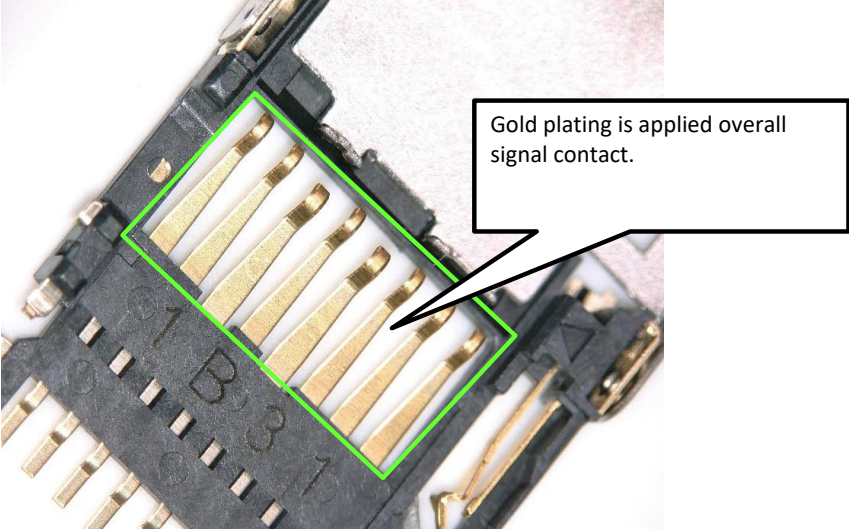
Issue date / 発行日: 2021/3/31

Process Change Notice		Hirose Electric Co., Ltd. Koriyama plant Quality control section ヒロセ電機株式会社 郡山工場 品質管理課																					
		Approval				Review				Creation													
		塚本 Tsukamoto				稲垣 Inagaki				野内 Nouchi													
<p>We truly appreciate your significant support always. We are currently planning on the below process change for the products planned to be delivered to your company. Forwarding shares the notification of the process change. Your approval on the change will be appreciated.</p> <p>貴社益々ご清栄のこととお喜び申し上げます。 日頃は弊社製品のお引き立てを賜り、厚く御礼申し上げます。 早速ですが、貴社への納入製品について、下記の通り工程変更を計画しております。 つきましては、本書にて工程変更のご案内をさせていただきますので、変更に際してのご承認を賜りたくお願い申し上げます。</p>																							
Customer's product number / 貴社品番				Product number by Hirose / 弊社品番				Product name by Hirose / 弊社品名															
				609-0019-5 609-0032-3				DM3C-SF DM3CS-SF															
Content of change / 変更内容	Type 区分	① Addition of contact plating company ② Addition of sealing treatment solution due to addition of plating company ③ Elimination of gold plating for the parts not designated in the drawing of the contacts																					
	Reason 理由	Plating company will be added from the BCP perspective.																					
		Before the change 変更前	After the change 変更後								The scope that will be affected. 影響範囲												
		(1) T plating company only (2) Sealing treatment solution "TD5900" is used. (3) Application area of gold-plating is overall contact. (refer to attachment sheet)								(1) Plating company: In addition to Company T, Company F will be added. (2) For the sealing treatment solution, in addition to Company T's "TD5900", Company F's "CT-3" will be added. (It differs by the plating company.) (3) The gold-plated area of the contact is only at the contacting part. (Refer to the attachment sheet) Except for the contacting part, it will only be the base Ni plating.								The change will not affect performance as it is not related to design change. Necessary evaluation test will be conducted.					
Execution schedule of the change plan / 変更実施計画	Schedule 日程	1/F	1/E	2/F	2/E	3/F	3/E	4/F	4/E	5/F	5/E	6/F	6/E	7/F	7/E	8/F	8/E						
	Preparation of process 工程整備	→																					
	Preparation of standards, etc. 標準類の整備	→																					
	Trial / トライ		→																				
	Training on operators 作業教育																						
	Product evaluation test 製品評価試験				→	→	→	→	→														
	Submission of sample サンプル提出								→														
	Submission of the initial product inspection result 初品検査結果提出									→													
Scheduled delivery date of mass production products 量産納入予定日		From August 2021								Remarks 備考													

Issue No. / 発行№: PC-0009887(3)

To: Hirose		Customer name: 貴社名:	
Answer to the notification 回答書	Product name 製品名:	Judgment day ご判定日	
	Content of change: 変更内容:	Person in charge ご担当者	
Approved or Not approve for the change: 変更可否:		Approved 承認	Not approved 否認
		Conditionally approved 条件付	
Required materials for submission / other directions 必要提出資料、その他指示事項			

**Current specification**



**New specification**

